

Centreline Tolerancing

When assembling multiple components with two or more fastening/joining points, there is an increased importance on the location of the Compression Limiters within the plastic component. Compression Limiters must not only align with the mating components, but also maintain a defined centreline tolerance with each other. (*Centreline tolerance defines the maximum allowable misalignment between two or more components in an assembly.*) This will ensure that the accumulated misalignment remains within acceptable limits so the components maintain their relative positions and can be securely fastened at multiple points within the assembly.

Tolerance Stack-Up

Tolerance stack-up is the accumulation of multiple individual part tolerances that, summed together, result in the overall tolerance. It is important to understand the cumulative effect on the part production and the assembly process. For example: Will both fastening points align at the minimum and maximum stack up tolerance?

Example 1

The Design Engineer of an assembly needed to account for the stack-up centreline tolerances of several fastening points. The requirement of the assembly in *Figure 1* was such that there could be no movement up and down along the y-axis. Therefore, the product designer decided to use (1) Round Compression Limiter as a datum point, which would be installed first to ensure correct overall positioning. Next, they redesigned the assembly to replace the (3) Round Compression Limiters with Oval Compression Limiters to account for any deviations from centreline along the remaining (3) fastening points (*Figure 2*).

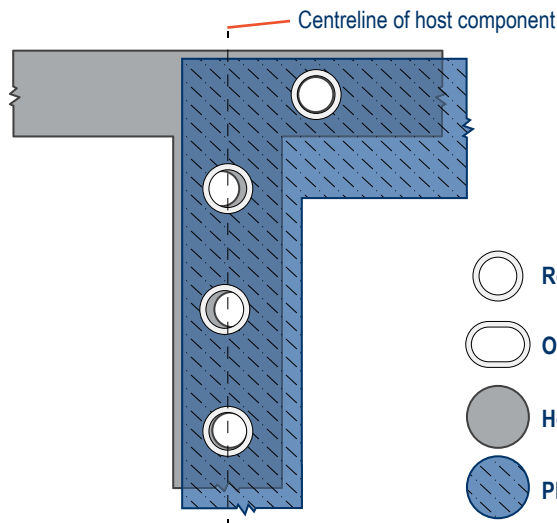


Figure 1

Round Compression Limiters provide precise alignment but do not accommodate stack-up tolerances

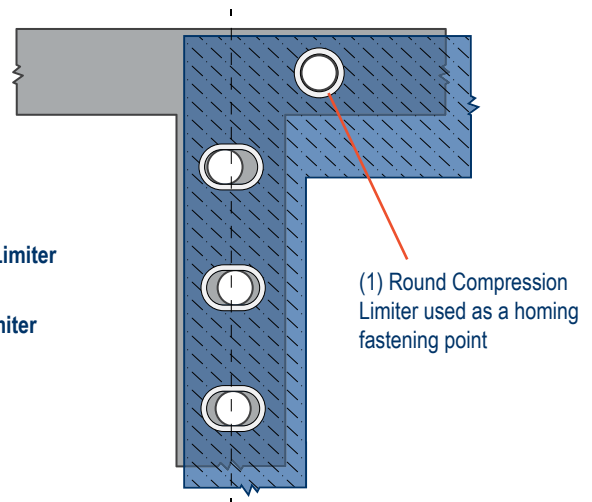


Figure 2

SPIROL's Oval Compression Limiters compensate for misalignment by providing an extra 2.25mm of clearance on one axis

Oval Compression Limiters

A solution to account for stack-up tolerance while maintaining centrelines of the assembly is to use Oval Compression Limiters. SPIROL's **CL400 Split Seam** and **CL460 Molded-In Oval Compression Limiters** provide 2.25mm of extra clearance on one axis, providing additional flexibility over Round Compression Limiters for centreline and stack-up tolerancing. The forming process used to manufacture these oval parts generates little-to-no scrap and allows for high production speeds, resulting in a significantly lower costs compared to machined, cold headed, or powdered metal parts that can have costly unused material (scrap) or slower production output.

Strategic Selection of Oval and Round Compression Limiters

If the mating component has known tolerance deviations along a certain axis, causing potential misalignment at specific fastening points, Oval Compression Limiters can be used strategically in combination with Round Compression Limiters (*Figures 2 & 4*). This flexibility gives the product designer of the plastic component the ability to provide solutions when alignment challenges present themselves – especially if they do not also have design control of the mating component. Round Compression Limiters serve a valuable purpose in the combination as well. In assemblies with multiple fastening points, designers do not necessarily want too much flexibility along one axis. That could lead to, for example, the entire plastic component sitting too far to one side of the mating component. Therefore, there is value in the clearance limitations of Round Compression Limiters – they keep the overall alignment of the assembly centred while the Oval Compression Limiters alleviate the issue of potential misalignment on specific, targeted, fastening points.

Example 2

There are (4) fastening points in a rectangular sequence. This leads to the possibility of misalignment along the x and y axis (*Figure 3*). The product designer has opted to place an Oval Compression Limiter diagonally in one of the corners (bottom right) to account for the potential misalignment (*Figure 4*). During assembly, the fastening points with the (3) Round Compression Limiters can be secured first, then any misalignment between the plastic component and the mating component will be accommodated by the Oval Compression Limiter at the final fastening point.

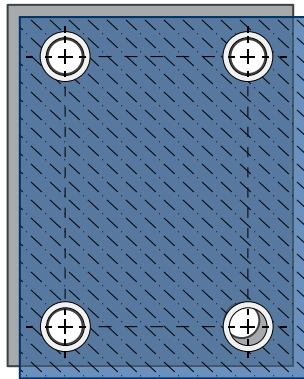


Figure 3

Misalignment of the final fastening point (bottom right) may cause issues during assembly

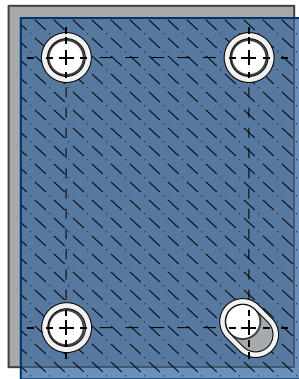


Figure 4

An Oval Compression Limiter placed diagonally in one corner accounts for misalignment

Conclusion

Given the number of Compression Limiter options available, it is recommended to consult SPIROL's Application Engineers, who specialize in Compression Limiters, to ensure the correct selection for your specific assembly. With nearly 80 years of fastening and joining experience, SPIROL is ready to support your next project!

View SPIROL's Full Compression Limiter Line



Technical Centres

Americas

SPIROL Canada
Windsor, Ontario
+1 519 974 3334
info-ca@spirol.com

SPIROL International Corporation
Connecticut, USA
+1 860 774 8571
info@spirol.com

SPIROL Shim Division
Ohio, USA
+1 330 920 3655
info@spirol.com

SPIROL Mexico
Apodaca, Nuevo León
+52 81 8385 4390
info-mx@spirol.com

SPIROL Brazil
Indaiatuba, São Paulo
+55 19 3936 2701
info-br@spirol.com

Europe

SPIROL United Kingdom
Corby, Northants, England
+44 (0) 1536 444800
info-uk@spirol.com

SPIROL Ford
South Shields, Tyne & Wear, England
+44 (0) 1914 540141
contactus@ford-engineering.com

SPIROL France
Saint-Léonard
+33 (0) 3 26 36 31 42
info-fr@spirol.com

SPIROL Germany
Münich
+49 (0) 89 4 111 905 71
info-de@spirol.com

SPIROL Spain
Barcelona
+34 932 71 64 28
info-ib@spirol.com

SPIROL Czech Republic
Tuchoměřice
+420 226 218 935
info-cz@spirol.com

SPIROL Poland
Warsaw
+48 510 039 345
info-pl@spirol.com

Asia Pacific

SPIROL China
Shanghai
+86 (0) 21 5046-1451
info-cn@spirol.com

SPIROL Malaysia
Iskandar Puteri, Johor
+60 77 063 960
info-my@spirol.com

SPIROL Korea
Seoul, South Korea
+82 (0) 10 9429 1451
info-kr@spirol.com

SPIROL.ca